



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-630-033
Job Sheet 168756



Part No: D412-630-033

Job Qty: 2 ea

Part Name: Folding Heli-Access-Step™ LH - Low, High & Float Gear



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/22/17

Job Tracking No:

Due Date: 12/8/17

Created By: Linda Lacelle

Type: ~~Stock~~ **SAD**

Description:

Customer: Ultimate Hell Pty Ltd (CULT101)

1St Floor, Main Terminal Building, Grand Central Airport, New Road, Midrand, Gauteng Johannesburg, ,
1685 South Africa ph:27 11 044 5555 fx:27 66 275 3903.

Note: DWG REV O IPP Rev:A New Issue 06-11-08 JLM IPP rev B ecn 1019, added d2807-041 EC verified by:DD
IPP rev :C 11.01.06 added route seq ID DD vef:EC IPP REV:D 13.06.07 PER CHG004 DD vef:JLM IPP REV:E
16.06.23 AS PER IIN REV.O DD VEF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/7/17	0.00	0.00	Start Up Container		SAJ 17-12-27
110	Small Fab	2 pcs		12/8/17	0.00	0.88	Small Fab		SAJ DAY 12-27
120	QC	2 pcs		12/8/17	0.00	0.00	QC5		3* DEE
130	Packaging	2 pcs		12/8/17	0.00	0.00	Packaging1		M.10
140	QC	2 pcs		12/8/17	0.00	0.00	QC4		M.10
145	DC	2 pcs		12/8/17	0.00	0.00	DC		
150	Packaging	2 pcs		12/8/17	0.00	0.00	Packaging3		
160	QC21-FG	2 Ea		12/8/17	0.00	0.00	QC21		

Part Op 110 - Assemble as per dwg D412-630 p.14 Coat all hardware with LPS3 rust inhibitor A/R LPS3 batch: 123777

Descriptions: COAT exposed HARDWARE WITH LPS PROCYON . A/R LPS PROCYON BATCH: 133690

145 - Photocopy bluefile & create labels per PPP D412-630-033 GHG005

150 - Identify and pack for shipping as per PPP D412-630-033

Job Allocations						
Operation	Component Part	Required	Inventory	Allocated	Std Qty	
90-Start up Operation	X15026125 AN310C8 X3 FM135104	4	40	0	0	
	AN3C21A S026125	2	27	0	0	
	X15026121 AN8C16 X1 FM133706	4	23	0	0	
	D2012-107 S026113	2	9	0	0	
	D2803-041 S026132	2	3	0	0	
	D2804-041 F161744	2	2	0	0	
	D2807-041 F161409	4	10	0	0	
	D2813 S026113	4	13	0	0	
	2X S026111 D3395-1 F149467 X10	8	14	0	0	
	S026178 D3562-041 S026178	2	1	0	0	
	D3672-15 S026107	10	73	0	0	
	D3672-19 S026106	8	136	0	0	
	D3672-7 S026104	8	171	0	0	
	MS21043-3 S026101	8	709	0	0	
	MS24665-302 S026101	4	50	0	0	
	MS24693-C280 S026100	4	92	0	0	
	MS24693-C285 S026097	2	17	0	0	
	130-Packaging	AN44C7A S027273	2 ✓	8	0	0
		AN4C10A S027274	2 ✓	19	0	0
		AN4C15A S027275	4 ✓	44	0	0
		AN4C6A S027276	2 ✓	302	0	0
		AN5C15A S027277	4 ✓	36	0	0
		D2806-1 S027278	4 ✓	23	0	0
		D2806-3 S027279	4 ✓	21	0	0
D2810-5 S027280		2 ✓	6	0	0	
D3396-1 S027281		4 ✓	25	0	0	
D3672-17 S027282		14 ✓	136	0	0	
D3672-5 S027283		14 ✓	1,491	0	0	
MS21043-4 S027284		8 ✓	798	0	0	
MS21043-5 S027285	6	153	0	0		

Part Specifications

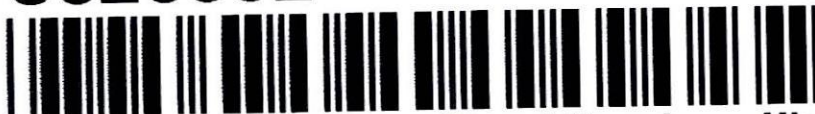
Specifications could not be found.



Dart Aerospace Ltd.

elle.linda

**1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com**



Folding Heli – Access – Step LH – Low, High & Float Gear

PART NO: D412-630-033

Revision:

Operation:

Change No:

Start up Operation

CHG005

Mfg Date: 12/27/17

Job No: 168756

REF. only

Qty -033	Qty -034	Qty -243	Qty -244	Part Number	Description
X				D412-630-033	HELI-ACCESS-STEP™ LH (FOLDING)
	X			D412-630-034	HELI-ACCESS-STEP™ RH (FOLDING)
1		X		D412-630-243	STEP ASSEMBLY LH
	1		X	D412-630-244	STEP ASSEMBLY RH
		1	1	D2012-107	CLEVIS
		1		D2803-041	STA 84 BRACKET ASSEMBLY LH
			1	D2803-042	STA 84 BRACKET ASSEMBLY RH
		1		D2804-041	STA 155 BRACKET ASSEMBLY LH
			1	D2804-042	STA 155 BRACKET ASSEMBLY RH
2	2			D2806-1	BUSHING
2	2			D2806-3	BUSHING
		2	2	D2807-041	GAS SPRING ASSEMBLY (WAS D2807)
1	1			D2810-5	STRUT
		2	2	D2813	WASHER
		1		D3562-041	STEP WELDMENT LH
			1	D3562-042	STEP WELDMENT RH
		4	4	D3395-1	BUSHING
2	2			D3396-1	SPACER
7	7			D3672-5	WASHER (OR NAS1515H5)
		4	4	D3672-7	WASHER (OR NAS1515H5L)
		5	5	D3672-15	WASHER (OR NAS1515H3)
7	7			D3672-17	WASHER (OR NAS1515H4)
		4	4	D3672-19	WASHER (OR NAS1515H8)
		1	1	AN3C21A	BOLT
1	1			AN4C6A	BOLT
1	1			AN4C10A	BOLT
2	2			AN4C15A	BOLT
1	1			AN44-C7A	EYEBOLT
2	2			AN5C15A	BOLT
		2	2	AN8C16	BOLT
		2	2	AN310C8	NUT
		2	2	MS24665-302	COTTER PIN (OR AN380C3-4)
		4	4	MS21043-3	NUT
4	4			MS21043-4	NUT
3	3			MS21043-5	NUT
		2	2	MS24693-C280	SCREW (OR MS24694-C65)
		1	1	MS24693-C285	SCREW (OR MS24694-C76)

Change Record

PAGE 1 OF 1

Part Number: D412-630-033/-034

Description: HELI-ACCESS STEP, LH/RH (FOLDING)

[illegible]